

Installation Instructions for the 1681A Input Module

1. Remove the top cover of the **1684A** by removing the screw on each side. Disconnect the two buss cables from the top of the installed input modules.
2. Remove the appropriate blank panel on the rear of the **1684A**. Retain these two screws.
3. Remove the appropriate Maestro cover on the front of the **1684A**.
4. Remove the knob, hex nut, and flat washer from the potentiometer on the **1681A** input module.
5. Slide the **1681A** with the header connectors up into the rear of the chassis ensuring that the bottom edge is firmly inserted into the card-edge guide. Continue sliding forward until the potentiometer and LED are seated in the front panel.
6. Replace the rear panel screws. Install the flat washer onto the potentiometer shaft followed by the hex nut. Tighten the nut firmly.
7. Turn the potentiometer shaft fully counterclockwise. Push the knob onto the shaft lining up the knob marker with the $-\infty$.
8. Plug the buss cables onto the header connectors of each input module. Care should be taken to ensure all header pins are seated into the cable connectors properly. Replace the top cover.

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